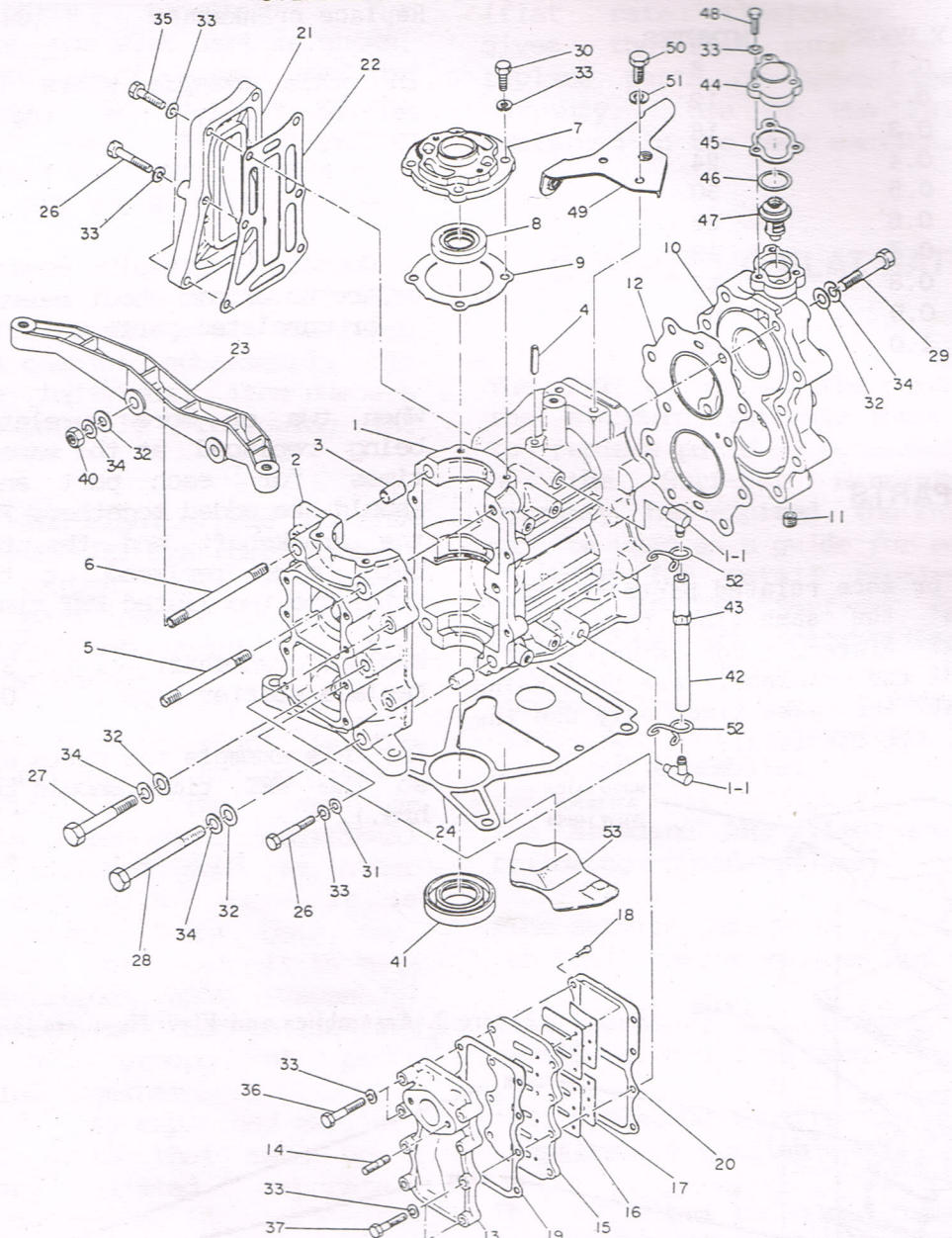


VIEW 1 CYLINDER AND CRANKCASE ASSEMBLY



DWG ITEM	SURF-JET P/N	DESCRIPTION	QTY	FRT	DWG ITEM	SURF-JET P/N	DESCRIPTION	QTY	FRT
1-6	1000430	CYLINDER & CRANKCASE COMP.	1	3.7	34	1000420	SPRING WASHER	16	
1-1	1000720	ELBOW	2		35	1000790	BOLT	4	
4	1000530	SPRING PIN	1		36	1000800	BOLT	4	
5	1000660	STUD	1		37	1000810	BOLT	4	
6	1000670	STUD	1		40	1000520	NUT	2	
7-8	1006250	BEARING COVER UNIT	1	0.8	41	1000560	OIL SEAL	1	3.3
8	1000400	OIL SEAL	1	0.8	42	1000730	DELIVERY PIPE ASSY.	1	0.1
9	1000480	GASKET (BEARING COVER)	1	0.8	44	1000700	CAP, THERMOSTAT	1	0.1
10-11	1000460	CYLINDER HEAD	1	0.4	45	1000710	GASKET, CAP	1	0.1
11	1000470	BLIND PLUG	2		46	1000390	SPACER	1	0.1
12	1000490	GASKET (HEAD)	1	0.4	47	1000690	THERMOSTAT	1	0.1
13-14	1000580	INTAKE MANIFOLD	1	0.3	48	1000820	BOLT	3	
14	1000570	STUD	2		49	1005320	BRACKET (C.D.I.)	1	
15-18	1000590	LEAF VALVE ASSY.	1	0.4	50	1003240	BOLT	2	
16	1000600	VALVE	2	0.4	51	1003230	SPRING WASHER	2	
17	1000610	STOPPER	2	0.4	52	1001430	HOSE CLAMP	2	
19	1000620	GASKET (LEAF PLATE 1)	1	0.4	53	1003250	HEAT RESISTOR	1	
20	1000630	GASKET (LEAF PLATE 2)	1	0.4		1005800	ENGINE/PUMP GASKET SET, CONSISTING OF;		
21	1000650	EXHAUST COVER	1	0.2			1 #1000480, GASKET, BEARING COVER		
22	1000640	GASKET (COVER)	1	0.2			1 #1000490, GASKET, CYLINDER HEAD		
23	1005350	SUPPORT, STARTER	1	0.2			1 #1000500, GASKET, BASE		
24	1000500	GASKET, CRANKCASE	1				1 #1000620, GASKET, LEAF PLATE 1		
26	1000750	BOLT	6				1 #1000630, GASKET, LEAF PLATE 2		
27	1000760	BOLT	3				1 #1000640, GASKET, COVER		
28	1000770	BOLT	1				1 #1000710, GASKET, CAP		
29	1000780	BOLT	10				1 #1001400, GASKET, CARBURETOR		
30	1006260	SCREW	4				1 #1002920, GASKET, PUMP COVER		
31	1000540	WASHER	4				1 #1002930, GASKET, EXHAUST HOUSING		
32	1000550	WASHER	16				1 #1002940, GASKET, WATER INLET		
33	1003230	SPRING WASHER	27						